



APPLICATION

For universal use on stationary box column drills as well as machine tools.

TYPE

Impact-resistant key-type drill chuck with key. Conical/threaded mount in acc. with DIN ISO 10887 (toothing in acc. with DIN 6349). With through-hole for clockwise and counterclockwise rotation. Industrial design with maximum precision.

CUSTOMER BENEFITS

- ⌚ High concentricity of up to 0.15 mm
- ⌚ Increased clamping force due to proven transmission principle by means of drill chuck key

TECHNICAL FEATURES

- Hardened keyholes and clamping prisms



A01 **PRIMA-I** heavy industrial version used on stationary box column drills as well as machine tools

Item no.	Size	Clamping capacity mm	Mount	Concentricity deviation max. mm	External Ø mm	Length opened mm	Length closed mm	Key size
072820	13	1-13	5/8"-16	0.25	52	68.5	87.5	S3
245548	6	0.5-6.5	B12	0.15	29.5	47.5	57.5	S1
072810	6	0.5-6.5	J1	0.15	29.5	42.5	52.5	S1
072687	10	1-10	B16	0.2	42.8	63	77	S2 A
072693	10	1-10	J2	0.2	42.8	59	75.5	S2 A
072818	13	1-13	J6	0.2	52	67.5	86	S3
072819	13	1-13	J33	0.2	52	67.5	86	S3
072825	16	1-16	B18	0.2	56.5	79	98	S3
072827	16	1-16	J3	0.2	56.5	79	98	S3
072828	16	1-16	J6	0.2	56.5	79	98	S3
072829	16	1-16	5/8"-16	0.2	56.5	80	100.5	S3
072831	20	5-20	B22	0.25	65	92.5	113.5	S4
072833	20	5-20	J3	0.25	65	82.5	103.5	S4
072834 ¹⁾	26	5-26	B24	0.25	80	120	147	S4

1) with driver

